

1061 500
248

Work Order ID 105615

105615

Page 1

Item ID: D4035-11

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 8/8/2013 Start Qty: 20.00

20

Cust Item ID:

Required Date: 8/22/2013 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: *MLJ*

Date: 13-08-08

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D4035

A

0.00

100

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

TURN AS PER FOLIO FA916 AND DWG D4021

DWG REV: *FA*

FOLIO REV: *FA*

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

24 13.8.10 22 *4*

24 13.8.10 22 *4*

Work Order ID 105615

105615

Page 2

Thursday, August 08, 2013 2:35:34 PM

Item ID: D4035-11

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 8/8/2013 Start Qty: 20.00 *20*

Cust Item ID:

Required Date: 8/22/2013 Req'd Qty: 20.00 *20*

Customer:

Reference:

Run Start *NR1*

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop *NR2*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: WAC04

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

DAS
40
9-89

13/08/10

22

Ø

22x

4.12.13-08-12

ML5 13-08-14

pl 13-8-13

Picklist Print

Thursday, August 08, 2013 2:35:37 PM

Page 1

Work Order ID: 105615

105615

Parent Item: D4035-11

D4035-11

Parent Item Name: Bushing

Start Date: 8/8/2013

Required Date: 8/22/2013

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A new issue DD 10.03.15 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.375		Purchased	No				f	26.2780		1.25			

M6061T6R0.375

**

6061-T6 Round Bar .375"

.50"
This Butch only
Jan 13.08.09

Location

MAT012

112567

120708

123483

125552

Loc Qty

26.278

8.54

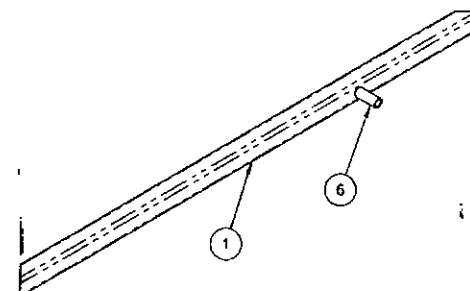
5.924

11.814

Loc Code

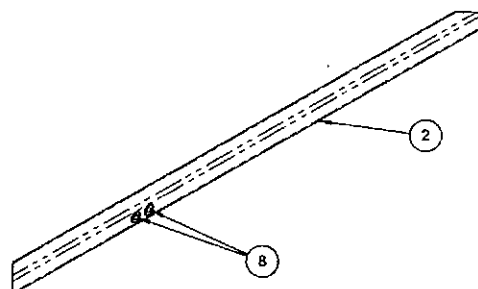
1.55P' *2d 13.8.10*
not pulled.

ITEM	QTY -041	QTY -043	QTY -045	QTY -047	P/N	DESCRIPTION
	X				D4035-041	LID RIB ASSY, FWD
		X			D4035-043	LID RIB ASSY, AFT
			X		D4035-045	LID RIB ASSY, FWD (LIGHT)
				X	D4035-047	LID RIB ASSY, AFT (LIGHT)
1	1				D4035-1	RIB
2		1			D4035-3	RIB
3			1		D4035-5	RIB
4				1	D4035-7	RIB
5				2	D4035-11	BUSHING
6	1				D2327-3	SPACER BUSHING
7			1		D2953-175	SPACER
8		2			D4021-9	BUSHING

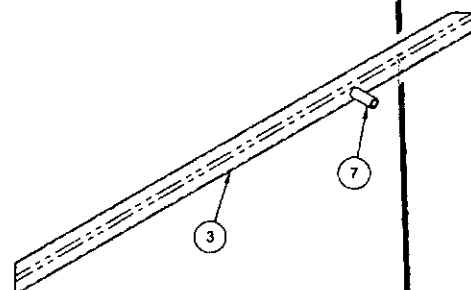


D4035-041 BASKET LID RIB ASSY, FWD

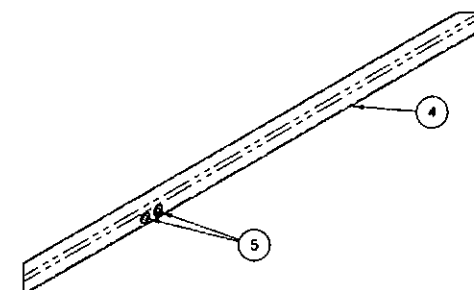
105615 MW
13-08-08



D4035-043 BASKET LID RIB ASSY, AFT



D4035-045 BASKET LID RIB ASSY, FWD (LIGHT)

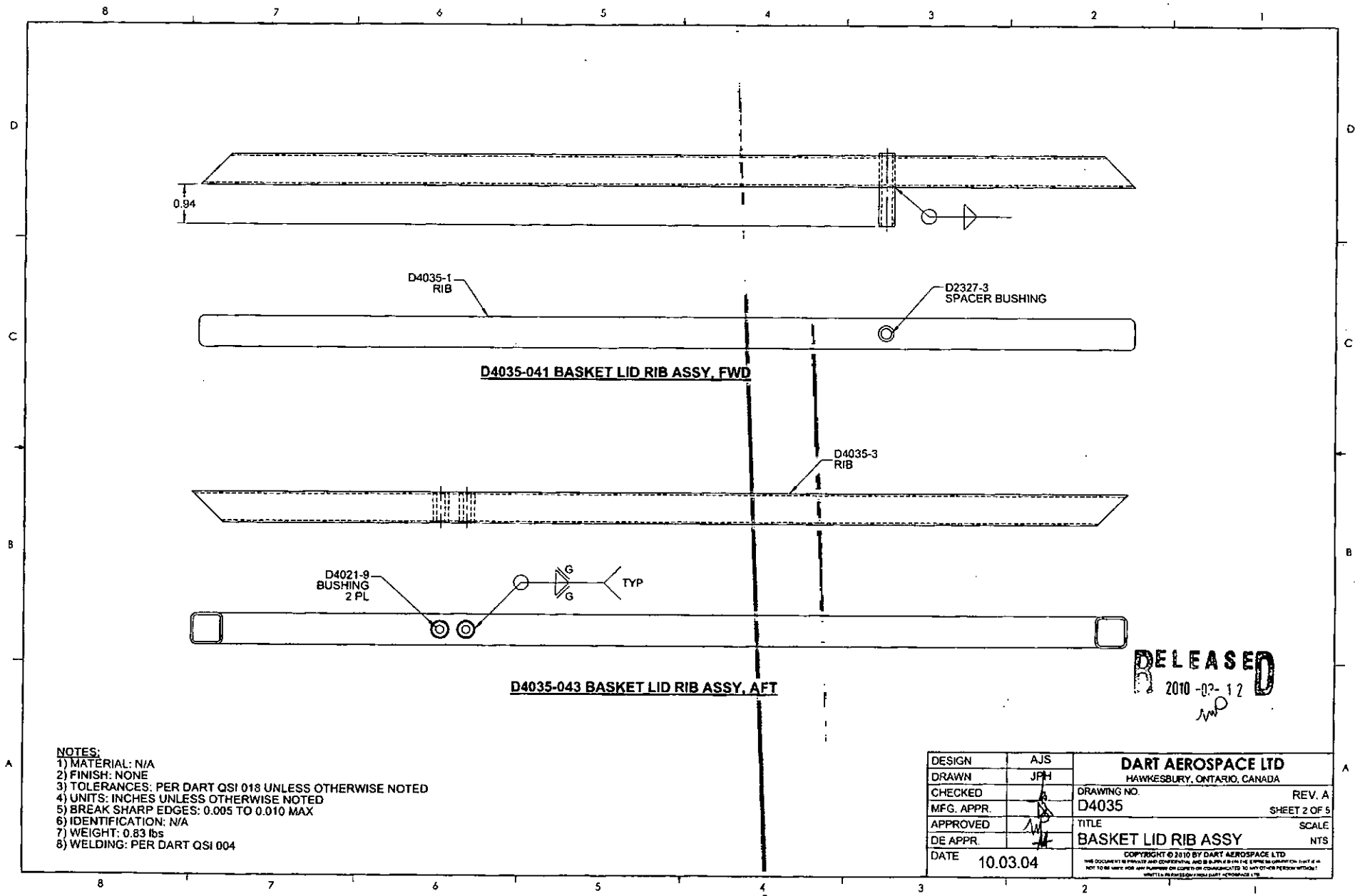


D4035-047 BASKET LID RIB ASSY, AFT (LIGHT)

RELEASED
2010-03-12

A NEW ISSUE		JPH	10.03.04
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH	DRAWING NO. D4035	REV. A SHEET 1 OF 5
CHECKED		TITLE BASKET LID RIB ASSY	SCALE NTS
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APPROVED		DATE 10.03.04	
DE APPR.			

105615



D4035-041 BASKET LID RIB ASSY, FWD

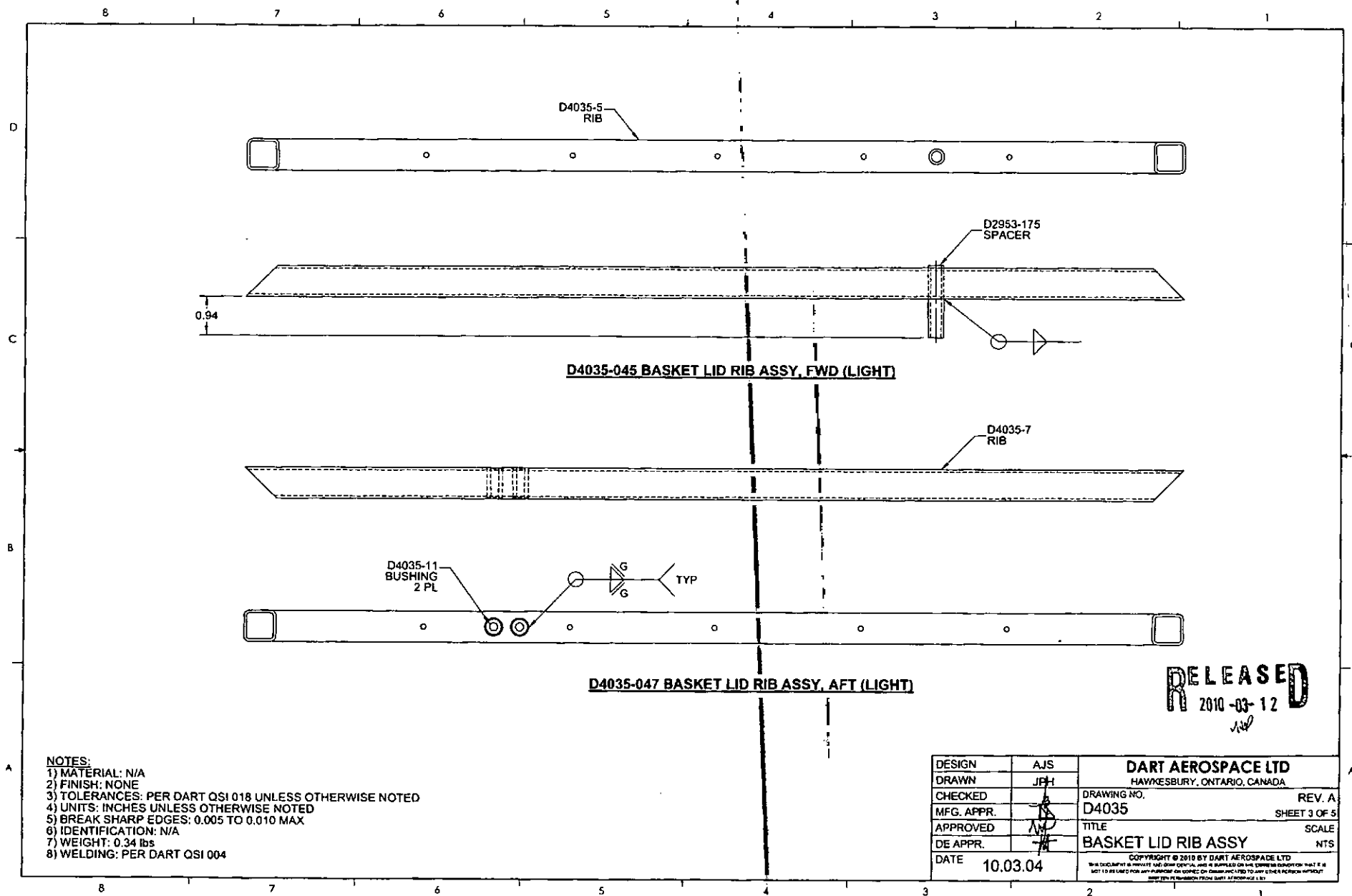
D4035-043 BASKET LID RIB ASSY, AFT

RELEASED
2010-02-12
AWP

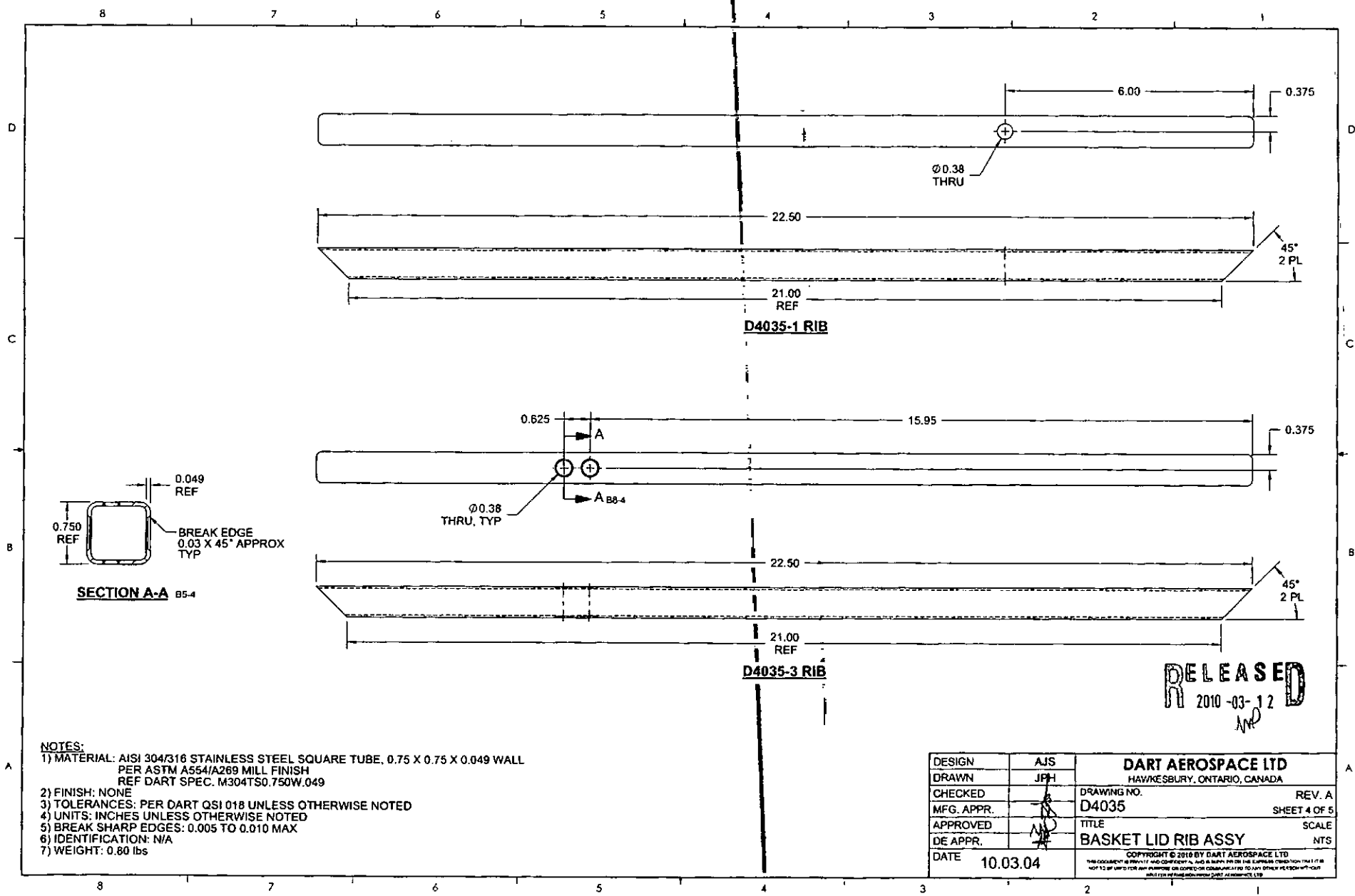
- NOTES:**
 1) MATERIAL: N/A
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.83 lbs
 8) WELDING: PER DART QSI 004

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4035	SHEET 2 OF 5
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DE APPR.		BASKET LID RIB ASSY	NTS
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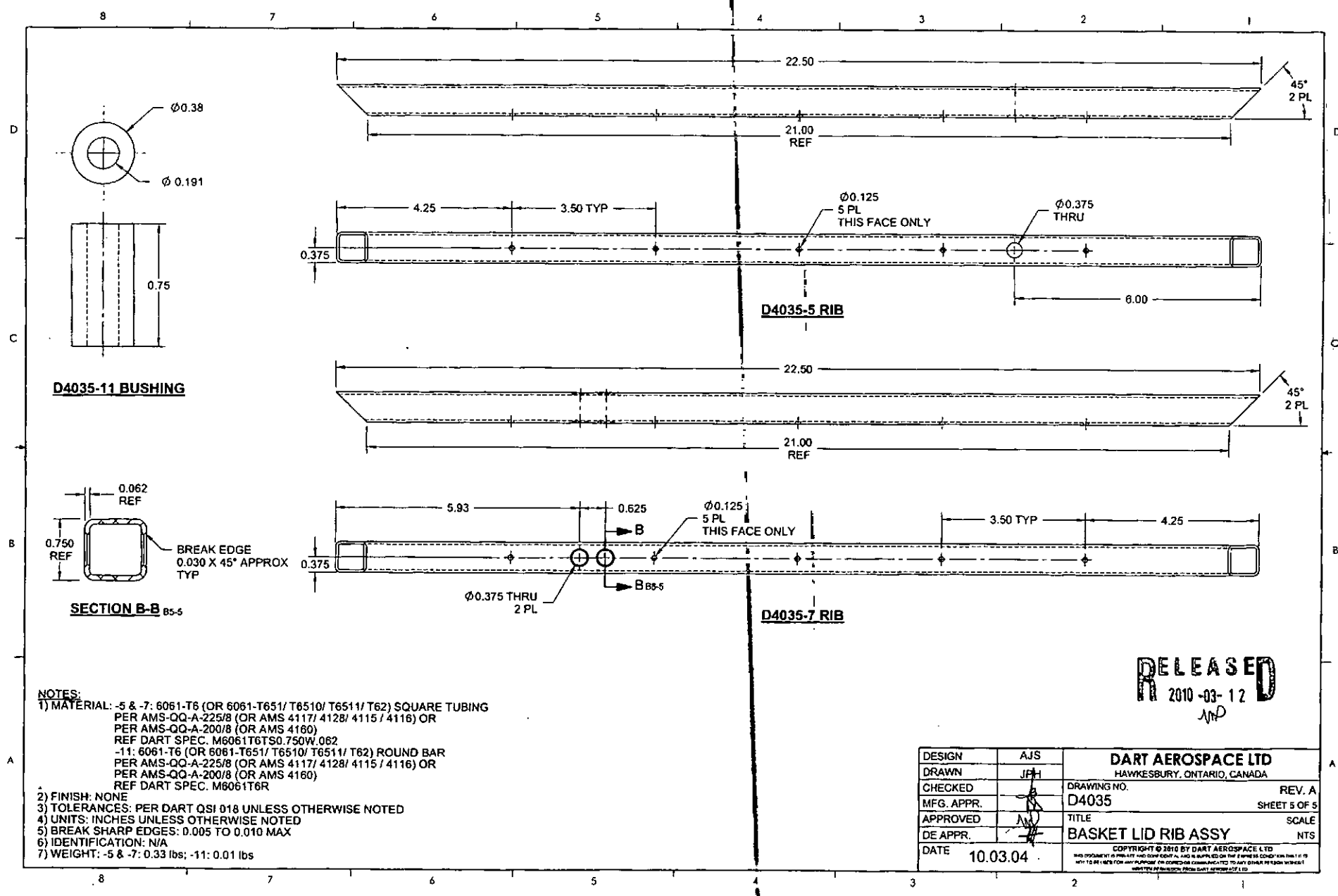
105615



105015



1052018



NOTES:

- 1) MATERIAL: -5 & -7: 6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) SQUARE TUBING
PER AMS-QQ-A-225/8 (OR AMS 4117/ 4128/ 4115/ 4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4180)
REF DART SPEC. M6061T6S0.750W.062
- 11: 6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) ROUND BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/ 4128/ 4115/ 4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4180)
REF DART SPEC. M6061T6R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -5 & -7: 0.33 lbs; -11: 0.01 lbs

RELEASED
2010-03-12
AND

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DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4035	SHEET 5 OF 5
APPROVED		TITLE	SCALE
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